

# Advancements in Perovskite Solar Cells: Stability, Efficiency, and Scalability

<sup>1</sup>K.Poorna Kumar , <sup>2</sup>G.K.Venkateswaiah

<sup>1,2</sup>Department of Electrical engineering.

<sup>1,2</sup>Madanapalle Institute of Technology & Science, Madanapalle, India

**Abstract:** Perovskite solar cells (PSCs) represent a groundbreaking advancement in photovoltaic technology, characterized by their swift enhancements in power conversion efficiency (PCE) and the promise of cost-effective manufacturing. Despite these advantages, several obstacles concerning the stability, efficiency, and scalability of PSCs pose significant challenges to their commercial adoption. This article provides a comprehensive overview of the latest developments in these critical areas, examining innovative methodologies aimed at improving the stability of perovskite materials, optimizing efficiency through various strategies, and addressing the challenges of scaling production for practical applications. Additionally, the article features illustrative diagrams and tables that effectively convey essential concepts and findings, thereby enriching the reader's understanding of the subject matter.

**Key word :** Perovskite solar cells (PSCs), power conversion efficiency (PCE)

## 1. Introduction

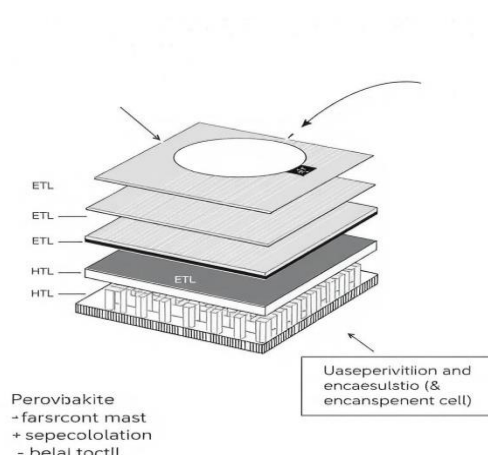
Perovskite solar cells, first introduced in 2009, have quickly gained attention due to their high efficiency and low fabrication costs. The general formula of perovskite materials is  $ABX_3$ , where 'A' is a cation (e.g., methylammonium), 'B' is a metal cation (e.g., lead), and 'X' is a halide anion (e.g., iodide). Despite their potential, PSCs face significant challenges in terms of long-term stability, efficiency under various conditions, and large-scale production. This article reviews the current state of PSCs, focusing on advancements in stability, efficiency, and scalability.

## 2. Stability Enhancements in Perovskite Solar Cells

### 2.1. Intrinsic Stability of Perovskite Materials

The instability of perovskite materials under environmental conditions such as moisture, oxygen, UV light, and heat is a major challenge. Researchers have explored various methods to improve the intrinsic stability of perovskite materials, including:

- **Compositional Engineering:** Substituting organic cations (e.g., methylammonium) with inorganic cations (e.g., cesium or rubidium) to enhance thermal stability.
- **Passivation Techniques:** Surface passivation with materials like phenethylammonium iodide (PEAI) to reduce defect densities and prevent degradation.
- **Encapsulation Strategies:** Developing robust encapsulation methods using polymeric materials or glass to protect the perovskite layer from environmental factors.



**Figure 1:** Diagram of a PSC with surface passivation and encapsulation strategies.

### 2.2. Environmental Stability

Environmental factors, including humidity and oxygen, significantly impact the performance of PSCs. Recent advancements include:

- **Moisture-Resistant Materials:** Incorporation of hydrophobic materials such as poly(methyl methacrylate) (PMMA) and fluorinated compounds to protect against moisture ingress.
- **Oxygen-Resistant Layers:** Use of oxygen barrier layers, like Al<sub>2</sub>O<sub>3</sub>, to shield the active layer from oxidative degradation.
- **UV Light Stability:** Development of UV-absorbing coatings to prevent photodegradation of the perovskite layer.

Strategy	Material/Technique	Impact on Stability
Moisture Resistance	PMMA, Fluorinated Compounds	Increases resistance to humidity
Oxygen Resistance	Al <sub>2</sub> O <sub>3</sub> , Graphene Oxide	Prevents oxidative degradation
UV Stability	UV-Absorbing Coatings	Reduces photodegradation

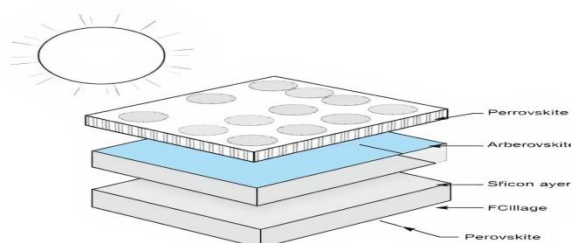
**Table 1:** Summary of recent materials and techniques used to enhance environmental stability in PSCs.

### 3. Efficiency Optimization in Perovskite Solar Cells

#### 3.1. Bandgap Engineering

Bandgap engineering plays a crucial role in improving the efficiency of PSCs. Techniques include:

- **Mixed-Halide Perovskites:** Tuning the bandgap by varying the halide composition (e.g., iodide, bromide) to optimize light absorption and charge-carrier dynamics.
- **Tandem Structures:** Integrating PSCs with other photovoltaic technologies, such as silicon or CIGS, to create tandem cells that achieve higher overall efficiencies.



**Figure 2:** Schematic of a tandem solar cell structure incorporating perovskite and silicon layers.

#### 3.2. Interface Engineering

The efficiency of PSCs is also affected by the quality of the interfaces between different layers. Advances include:

- **Electron Transport Layers (ETLs):** Development of ETLs with better energy alignment, such as TiO<sub>2</sub>, SnO<sub>2</sub>, and ZnO, to reduce recombination losses.
- **Hole Transport Layers (HTLs):** Use of improved HTLs like spiro-OMeTAD doped with lithium salts to enhance charge extraction.
- **Interfacial Passivation:** Application of ultra-thin passivation layers at interfaces to minimize trap states and enhance charge transfer.

Layer	Material	Advantages	Challenges
ETL	TiO <sub>2</sub>	High stability, good energy alignment	Potential for photo-induced degradation
HTL	Spiro-OMeTAD	High efficiency, well-established	Expensive, sensitive to moisture
Interfacial Passivation	Al <sub>2</sub> O <sub>3</sub> , MoOx	Reduces recombination losses	Added complexity in fabrication

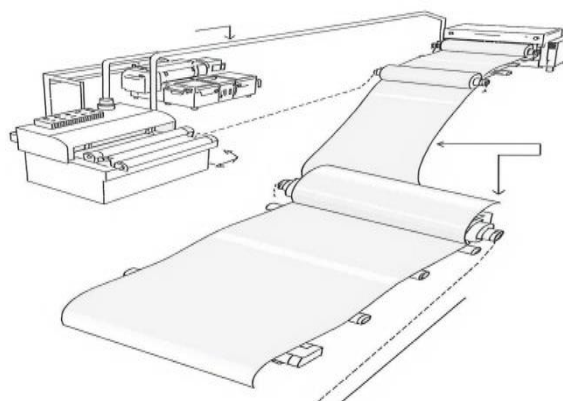
**Table 2:** Comparison of different ETLs and HTLs used in PSCs.

### 4. Scalability and Commercialization

#### 4.1. Scalable Fabrication Techniques

For PSCs to become commercially viable, scalable fabrication methods are essential. Key approaches include:

- **Roll-to-Roll Processing:** Utilizing roll-to-roll printing and coating techniques to produce large-area PSCs efficiently.
- **Solution Processing:** Employing scalable solution-based techniques like blade coating and slot-die coating to fabricate perovskite layers on flexible substrates.
- **Vacuum Deposition:** Development of vacuum-based methods such as co-evaporation to produce uniform and high-quality perovskite films.



**Figure 3:** Illustration of roll-to-roll processing for large-scale production of PSCs.

#### 4.2. Economic Viability

The cost-effectiveness of PSC production is crucial for their market adoption. Recent developments focus on:

- **Low-Cost Materials:** Exploration of abundant and inexpensive materials as alternatives to costly organic components.
- **Manufacturing Scalability:** Enhancing manufacturing processes to reduce costs while maintaining high efficiency and stability.
- **Life Cycle Analysis:** Conducting life cycle assessments to compare the environmental and economic impacts of PSCs with traditional solar technologies.

Technology	Efficiency	Cost (\$/W)	Scalability	Environmental Impact
PSCs	25-30%	~0.30	High (with advancements)	Lower carbon footprint
Silicon Solar Cells	20-25%	~0.25	Mature, fully scalable	Higher energy-intensive production
CIGS Solar Cells	15-20%	~0.40	Moderate	High material usage

**Table 3:** Comparison of PSCs with traditional solar technologies in terms of efficiency, cost, and scalability

#### 5. Conclusion

Perovskite solar cells have demonstrated remarkable progress in terms of efficiency and potential for low-cost production. However, challenges related to stability and scalability must be addressed for their widespread adoption. Recent advancements in material engineering, interface optimization, and scalable fabrication techniques have shown promise in overcoming these hurdles. Continued research and development are essential to realize the full potential of PSCs in the global energy market.

#### References

- [1] NREL. (2023). Best Research-Cell Efficiency Chart. Retrieved from NREL.
- [2] Yang, W. S., et al. (2017). "High-efficiency perovskite solar cells achieved by controlling the interfacial properties of the inorganic hole transport layer." *Nature Energy*, 2(2), 1-9.
- [3] Saliba, M., et al. (2016). "Incorporation of rubidium cations into perovskite solar cells improves photovoltaic performance." *Science*, 354(6309), 206-209.
- [4] Gong, C.; Tong, S.; Huang, K.; Li, H.; Huang, H.; Zhang, J.; Yang, J. Flexible planar heterojunction perovskite solar cells fabricated via sequential roll-to-roll microgravure printing and slot-die coating deposition. *Sol. RRL* 2020, 4, 1900204. [CrossRef]
- [5] Shen, P.-S.; Chiang, Y.-H.; Li, M.-H.; Guo, T.-F.; Chen, P. Research update: Hybrid organic-inorganic perovskite (HOIP) thin films and solar cells by vapor phase reaction. *APL Mater.* 2016, 4, 091509
- [6] Bae, S.-R.; Heo, D.Y.; Kim, S.Y. Recent progress of perovskite devices fabricated using thermal evaporation method: Perspective and outlook. *Mater. Today Adv.* 2022, 14, 100232.
- [7] Xu, C.; Yao, Y.; Wang, G.; Dong, J.; Xu, G.; Zhong, Y.; Lu, D.; Zhao, X.; Liu, D.; Zhou, G.; et al. Self-woven monolayer polyionic mesh to achieve highly efficient and stable inverted perovskite solar cells. *Chem. Eng. J.* 2022, 428, 132074.
- [8] Becker, M.; Wark, M. Recent progress in the solution-based sequential deposition of planar perovskite solar cells. *Cryst. Growth Des.* 2018, 18, 4790–4806
- [9] Jeon, N.J.; Noh, J.H.; Kim, Y.C.; Yang, W.S.; Ryu, S.; Seok, S.I. Solvent engineering for high-performance inorganic-organic hybrid perovskite solar cells. *Nat. Mater.* 2014, 13, 897–903.
- [10] Wu, X.; Xie, L.; Lin, K.; Lu, J.; Wang, K.; Feng, W.; Fan, B.; Yin, P.; Wei, Z. Efficient and stable carbon-based perovskite solar cells enabled by the inorganic interface of CuSCN and carbon nanotubes. *J. Mater. Chem. A* 2019, 7, 12236–12243
- [11] Cai, X.; Hu, T.; Hou, H.; Zhu, P.; Liu, R.; Peng, J.; Luo, W.; Yu, H. A review for nickel oxide hole transport layer and its application in halide perovskite solar cells. *Mater. Today Sustain.* 2023, 23, 100438.

- [12] Bag, A.; Radhakrishnan, R.; Nekovei, R.; Jeyakumar, R. Effect of absorber layer, hole transport layer thicknesses, and its doping density on the performance of perovskite solar cells by device simulation. Sol. Energy 2020, 196, 177–182